



INSTALLATION INSTRUCTIONS

Lotus Exige-S, Cup Car, & 2-Eleven

Silicone Intercooler Coupler Kit

Before proceeding, be sure the following Radium Engineering components are found in the package:

Qty: 4 - Radium 5-Ply Silicone Intercooler Couplers

Qty: 8 - Black Oxide Stainless Steel T-Bolt Clamps

Note: All clamps and all couplers are the exact same.

Make sure the engine is turned OFF. For the Exige models, open the rear hatch.



Locate the right side charge pipe that exits the intercooler.
Unscrew and loosen all four worm drive hose clamps.
Remove both factory rubber couplers.
Using a 10mm deep socket, replace components with the 4 included T-bolt clamps and 2 couplers in the reverse order.
After positioning the clamps, torque each T-bolt to 75in-lbs (6.3ft-lbs).



Locate the left side charge pipe that enters the intercooler.
Unscrew and loosen all four worm drive hose clamps.
Remove both factory rubber couplers.
Using a 7/16" deep socket, replace components with the 4 included T-bolt clamps and 2 couplers in the reverse order.
After positioning the clamps, torque each T-bolt to 75in-lbs (6.3ft-lbs).



Start the engine and make sure there are no leaks.

If there are potential leaks, spray starter fluid near the couplers. If the engine revs higher there is a leak.

